



GREMMER®

BAUCHEMIE

GI 230

Sealing

- **Scratch resistant**
- **Semi-gloss**
- **Pigmented**
- **Solvent-free**

Product description:	GI 230 is a solvent-free, coloured, semi-glossy curing for cement-, reaction resin- and asphalt-bound substrates.
Usage area:	Inside and outside areas: balconies, terraces, exhibition pergolas areas behind windows
Usage:	• Sealing for industrial and commercial use. • Smooth coating, but through the addition of aggregates anti-skid coatings according to the requirements of the respective trade association can be made.
Properties:	• Medium mechanically and chemically durable • High abrasion resistance and good scratch resistance • Light-fast and weather resistant • High opacity • Usable in constant wet areas.
Substrate:	• Priming mandatory: Dependent on substrate GI 110 or GI 115, for mastic asphalt substrates GI 210 or GI 215 can be used.

Technical Data:

Colour:	RAL 7032; more colours on request
Pack size:	12 kg, 30 kg; other units on request
Storage life:	From production date 12 months; store in original containers; dry, cool, frost free.
Density at 23 °C / 50 % air humidity: EN ISO 2811-1:2011	Approx. 1.39 g/cm ³
Adhesive pull strength: EN 1542	> Concrete fracture
Shore hardness: ISO 7619-1:2012	A > 80
Solid parts:	Approx. 99 %
Viscosity (25 °C, V03.4): EN ISO 2884-1:2006	Component A: 2850 - 4300 mPas Component B: 390 - 580 mPas
Mixing ratio:	4 : 1 (By weight) 3.2 : 1 (By volume)
UV-resistance:	A slight change in colour and some chalking is expected.
Chemical resistance:	When completely cured resistant against: Water, sea and wastewater, numerous brines, diluted acids, saline solutions, mineral oils, lubricants, fuels and many solvents (with some materials a change in colour is possible). We advise to carry out suitability tests in advance.

Processing data:

Material usage:	400 - 600 g/m ² for smooth substrates (rough substrates lead to a higher usage) These values are dependent on how the product is processed and on the substrate. The values are only for a rough estimate.
Processing time (at 50 % air humidity)	20 - 25 minutes (30 °C) 35 - 45 minutes (20 °C) 70 - 90 minutes (10 °C)
Revision time (at 50 % air humidity)	Min. 6 - 8 hours, max. 12 hours at 30 °C Min. 8 - 12 hours, max. 24 hours at 20 °C Min. 16 - 24 hours, max. 48 hours at 10 °C
Curing time (complete mechanical stress at 50 % air humidity)	3 days (30 °C) 7 days (20 °C) 10 days (10 °C)
Processing temperature:	10 – 30 °C

Processing:

Preparation of the substrate:	• Substrate must be dry, clean, rough, stable and free of separating substances like oil, fats etc. • Sealing takes place onto a prepared and primer substrate. • Within the revision time the product can be applied directly onto the primer. If the revision time is exceeded, the primed area must be either scattered in a fresh state with fire-dried quartz sand or, after curing, by grinding and preparation for another layer. • Cement sealing sludges can be sealed directly.
Tools:	• Rubber slider, short or medium piled roller, paint grid
Mixing:	• Pour the curing agent completely into the resin compound. • Mix intensively with slow turning mixer (we advise a double-stirrer with the stirring units turning the opposite direction to each other). • Fill into another vessel and mix again. • Before applying to the substrate make sure to have an even and smear-free mixture. • The GI 230 is finished and ready to go therefore the product shall not be filled or diluted.
Application:	• Apply the product with rubber slider and evenly spread with short or medium piled roller in a cross pattern. • In case of bigger areas care must be taken to work on in time in order to minimize overlapping traces and colour differences.
Processing conditions:	• The material, air and ground temperature must be between 10 °C and 30 °C during the processing, installation and curing time. • The substrate temperature must be at least 3 °C above the dew point. • The air humidity should not be above 80 % at any time. The application should take place when temperature is at a constant or falling value to avoid blisters because of the extension of air inside the substrate. It is important to keep an eye on the ventilation during and after the application. The area must be protected from any direct water contact during the whole curing time.

Further information:

CE-label:	DIN EN 13813: 2002 DIN EN 1504-2: 2004
Safe handling:	The product is intended for professional use. Data sheet M044, production and processing of Polyurethanes and isocyanate. Please note the current safety data sheets.
VOC-contents:	VOC-directive 2004/42/EG: Category IIA/j type Ib < 500 g/l VOC
Disposal:	Disposal with the assistance of a disposal specialist under consideration of the current safety data sheets.
GISCODE:	PU 40

Data base:

The determination of all the data and application information is based in laboratory tests. Measured values in practice may differ because of influences beyond our control.

Legal foundation:

The following specifications as well as the recommendations for handling and use of our products are based upon our knowledge and experience under normal conditions, at proper storing and application. Because of different materials, substrates and working conditions other than given normal values, a warranty of a working result or a liability – for whatever legal relationship - cannot be justified from these instructions or a verbal guidance respectively, unless intent or gross fault can be imputed to us. Here, the user has to prove that he had transferred in written form, in time and completely every knowledge that is necessary for an appropriate and promising estimation. The user is obliged to test the products on their suitability for the intended purpose. Incidentally our respective terms and conditions of business are valid. You get these on www.gremmler.de. Only the newest edition of this technical data sheet is valid.

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